



Advanced Adhesive Technologies, Inc.

Anchor Bond Premium Adhesive

Specification Sheet

Description:

Anchor Bond Premium Adhesive is formulated for the installation of direct glue carpets and other types of floor covering. It is designed for direct glue downs of stiff and “boardy” carpets that have a tendency to curl or spring up after installation. Anchor Bond adhesive remains tacky for an extended period, and has excellent rebonding capabilities. **Anchor Bond** is a safe, light colored, low odor, 0 VOC adhesive designed with the installer’s needs in mind. **Anchor Bond** is water resistant and non-flammable, and is the most versatile, strongest, trouble-free floor covering adhesive. This zero VOC adhesive is protected by the CleanGuard® two-stage antimicrobial. CleanGuard® is a specifically formulated broad-spectrum, anti-microbial agent that protects our adhesives and sealers from microorganisms, such as mold or mildew, in both the wet and dry state.

Uses:

Anchor Bond is recommended for the following installations:

- Carpets: Woven polypropylene backs (ActionBac®, hot melt, etc.) Latex Unitary, Urethane foam-backed (Enhancer® I,II,III,IV and Durafoam), Rubber Backs, Woven and needlepunch, Double Glue-Downs with approved carpet & cushion, Jute
- Resilient Flooring (Although this adhesive is formulated for carpet installations, because of its non-staining characteristics, it can be used to install the following.)
 - VCT (vinyl composition tile)
 - Mineral, paper, or felt backed sheet goods



NOTE: This adhesive is not recommended for pure vinyl backed sheet goods or carpets.

- Subfloors:
 - Above, on, and below grade concrete prepared according to ASTM F-710 (ASTM F-1869: 5 lbs./1000 sq ft/24 hours, ASTM F2170: RH 75% and a pH of 7.0-9.0)
 - Underlayments
 - Underlayment grade plywood
 - Hardboard
 - Existing non-cushion back resilient floors (must be well bonded, sound, smooth, and free of all waxes, finishes, strippers, and cleaners)
 - Ceramic Tile, Terazzo, and Marble (smooth or glazed surfaces must be abraded).



All paint, varnish, oil, wax, and any other finishes that may inhibit a good bond should be removed. Repair all joints and cracks with a latex-based Portland cement underlayment.

NOTE: While some Lauan underlayments are acceptable [Type 1 (Exterior) BB and CC, or OVL] there are a variety of qualities and species sold as Lauan. Some varieties present severe problems when used as underlayments. Frequent problems noted are discoloration, indentation, bond failure, and underlayment delamination.

• Typical Trowels and approximate coverage:

| <u>Sheet Vinyl</u> | <u>Carpet</u> | <u>Unitary or Double Glue</u> |
|---|---------------------|-------------------------------|
| 1/16" x 1/16" x 1/16" sq. notch | 1/8 x 1/8 x 1/8 U | 1/8 x 1/8 x 1/16 U |
| 125-150 sq. ft/gal | 90-110 sq. ft. /gal | 45-55 sq. ft. /gal |
| <i>Trowel Dimensions are width x height x spacing</i> | | |

NOTE: We recommend installers follow the guidelines set forth in CRI 104 or specific manufacturer’s recommendations. It is extremely important to maintain recommended notch width and spacing. The proper notch depth is that which will produce adhesive ridges that affect a 100% transfer to both the substrate and the carpet backing to include the inner recesses of the texture of the back.

419 South Glenwood Ave Dalton, GA 30721
800-228-4583 ▪ F 706-278-6207 ▪ aatglue.com

May 2011

MATERIAL SAFETY DATA SHEET

NPCA HMIS

H = 1
F = 0
PH = 0

SECTION I

Manufacturer's Name: Advanced Adhesive Technologies, Inc.
Street Address: 424 S. Spencer St. Dalton, GA. 30720
Emergency Telephone No.: (706) 226-0610 or (706) 295-3728 or (706) 629-1423
Product Class: Floor Covering Adhesive
Manufacturer's Code Identification: AAT-Anchor Bond
Trade Name: Anchor Bond Premium Adhesive

SECTION II — HAZARDOUS INGREDIENTS

None

SECTION III — PHYSICAL DATA

Boiling Range: Greater than 212° F
Vapor Density: Lighter than Air
Evaporation Rate: Slower than Ether
Percent Volatile by Volume: 35 % +/- 1%
Weight per Gallon: 9.8 – 10.2 lbs.
VOC Emission: 0 g/l (Calculated per Ca. South Coast Rule 1168)

SECTION IV — PHYSICAL DATA

DOT Category: Nonflammable
Flash Point: N/A
LEL: Not Known
Extinguishing Media: Water mist, dry chemical, CO₂, mechanical foam
Unusual Fire and Fighting Hazards: Liquid adhesive will not ignite. Dried adhesive will ignite if heated over 150°C and or exposed to ignition source, producing CO, CO₂, smoke and hydrocarbons.
Special Fire Fighting Procedures: If dried adhesive ignites, use dry chemical, foam extinguishers, or a fog nozzle. For small fires, CO₂ extinguishers can be used. Use air mask when combating dried adhesive fires.

SECTION V — HEALTH HAZARD DATA

Threshold Limit Value: Non-established
Effects of overexposure: Wet-possible lightheadedness, nausea, and/or mild dermatitis could develop. Dry-None.
Emergency and First Aid Procedures: Flush eyes with ample water. Wash skin with soap and water. If ingested, treat symptomatically and contact physician.

SECTION VI — REACTIVITY DATA

Stability: Stable
Incompatibility: (Materials to avoid)
Conditions to avoid: Closed area with open container
Hazardous Decomposition Products: None
Hazardous Polymerization: Will not occur
Conditions to avoid: Strong acids or oxidants, temperatures below 20°F

SECTION VII — SPILL OR LEAK PROCEDURES

Steps to be taken in case material is released or spilled: Scoop up excess with shovel, wash remainder with water.
Waste Disposal Method: Landfill or incinerate as per local and state regulations.

SECTION VIII — SPECIAL PROTECTION INFORMATION

Respiratory Protection: None required with adequate ventilation.
Ventilation: Open windows, exhaust fan, open air area
Protective Gloves: May be desirable for people with sensitive skin.
Eye Protection: Safety glasses or goggles.
Other Protective Equipment: None required

SECTION IX — SPECIAL PRECAUTIONS

Precautions to be taken in handling and storing: Store in a cool, dry place. Optimum storage temperature 70°F.
Other precautions: Keep from freezing. Keep sealed when not in use. If frozen allow to thaw at room temperature. Shelf life – one year from the date of manufactured in an unopened container.